

## Rema Dri-Vac Turbine Assembly Diagram

All models assembled in similar manner

MOTOR LUBRICATION

Upper & lower bearings, see greasing directions on yellow sticker attached to motor.

ALUMINUM TOP CASTING (outlet)

OUTER ALUMINUM TURBINE SHELL

SPOT-WELDED ALUMINUM IMPELLER (Regular bushing)

SPOT-WELDED ALUMINUM STATIONARY SECTION

Last impeller has short bushing (all models)

ALUMINUM LOWER CASTING (inlet)

SHAFT NUT

STEAM DIFFUSING WASHER

REMA NAME PLATE Always give model number and serial number when ordering parts.

**IMPELLER BUSHING** 

SPACE RINGS
Space rings are used to separate the stationary sections.

IMPELLER SHIM

To insure accurate tolerances, one or more of these shims may be located between the impeeler hubs. CAUTION: Make certain shims are replaced in original positions.

RUBBER SEALING GASKET (Affixed to lower casting)

Note: When disassembling turbine, be certain to keep all components in proper sequence.





